

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.11.29	Job No.: 00206	ADR Yes/No: No	ADR Date: N/A
Product No.: D412-664	Created By: <i>JP</i>	Approved By: <i>MP</i>	ECN #: 1081P
Product Name: Std (low) gear crosstubes for 205/212/412		Checked By: <i>MP</i> General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>LL</i>
Production Engineering Coord	Y	EC	
Director Quality Assurance	Y	DT	
Customer Order Processing	N		

Distribution	Reqd	Resp	Received
Customer Technical Support	N		
Marketing	N		

Reason for Change:
Releasing 205/212/412 low gear crosstubes to production on a preliminary issue basis to allow pre-production of crosstubes.

Documents Affected:
Release:
 - D3659 Rev. A Preliminary Issue dated 07.11.29 (Cuff)
 - D3660 Rev. A Preliminary Issue dated 07.11.29 (Cuff)
 - D212-664-147 Rev. A Preliminary Issue dated 07.11.29 (fwd xtubes)
 - D212-664-247 Rev. A Preliminary Issue dated 07.11.29 (212 aft xtube)
 - D412-664-249 Rev. A Preliminary Issue dated 07.11.29 (412 aft xtube)

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N			
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	N			
5	Move Electronic Files	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	Ensure all parts are in Accpac	07.12.04 <i>MP</i>
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC	Update as req'd	
23	Update FAI Sheets	Y	EC	Update as req'd	
24	Create/Update CNC Programs	Y	EC	Update as req'd	
25	Create/Update Tooling	Y	EC	Update as req'd	
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
 - IPPs should already exist, verify IPPs / FAI sheets are correct. Shape/hardware did not change from prototypes (ref ECN 1009P)
 - IPPs should be in an "under review" status and require ENG approval before proceeding.
 - All crosstube w/o's need a positive recall stamp before stocking. The crosstubes are not airworthy as of yet.